

SunCure® 12HC193

UV Dry Offset Plastic Primer

1. Description

SunCure® 12HC193 is a specialist primer, for coating plastic and foil substrates applied by the dry offset or letterpress printing processes. 12HC193 cures to a highly receptive gloss surface finish.

2. Product features

- Medium viscosity for dry offset application on Sheetfed and Narrow Web presses
- High gloss
- Foil stampable, with appropriately selected foils and foiling conditions
- Adhesion to a wide range of paper, board, plastic and appropriately selected synthetic substrates
- Contains benzophenone, NOT a low migration product

3. Product Suitability

3.1 Applications

SunCure® 12HC193 is intended for use in the following areas:

- Commercial print applications including, book, catalogue, magazine and CD/DVD covers, etc...
- Outer wrap packaging for luxury goods and non-food products
- Appropriately selected grades of paper and board and self-adhesive label substrates, check before use on foil board or plastic substrates
- ONLY suitable for use on food packaging if the packaged goods are retained within an absolute or proven functional barrier to migration, and there is no risk of migration by other means. Examples of absolute barriers include glass, metal, pouches containing a continuous layer of aluminium (>30 microns) and specially treated films and foils

SunCure® 12HC193 is **not** suitable for use in the following areas:

- Primary packaging for food, or primary outer wrap packaging for food where the goods are retained within a material that is not a barrier to migration or has unknown barrier properties
- Direct food contact,
- Applications where taint and odour are critical

Printers should assure themselves that, if 12HC193 is used on food packaging, either in-house or as a result of coating by a third party or trade finisher, the packaging has been fully assessed for risk and that the packaging so produced meets regulatory requirements for the intended end use. Whilst SunCure® 12HC193 is versatile in performance, it may not be suitable if used outside the above described applications and trials should be made before starting any commercial print run. If in doubt, please discuss suitability with your local Sun Chemical representative.

4. Safety and Handling Information

Please refer to the product Safety Data Sheet for specific information on composition, hazard properties and handling requirements.



5. Appendix

5.1 Sales Specification

Product Properties ¹	Test Number	Typical Values
Comparative Gloss	817	As Master Standard
Viscosity (Brookfield 25°C)	794	40-60 poise
UV Cure (Comparative)	795	As Master Standard

5.2 Application Data

Print Process	Dry offset or letterpress
Film Weight³	1.5 to 3.0 g/m ² , depending on requirements
Wash-Up Solvent	OEM accredited UV wash
Substrates⁴	Coated papers, boards and appropriately selected synthetic substrates. 12HC193 is not recommended for use on substrates that are highly absorbent or have no top coating

5.3 Compatibility

Inks	This product is suitable for in-line or off-line printing over UV offset or UV flexo inks. It can also be used over other ink systems that are dry before application and designed to be suitable with UV coating, however trials are recommended
Hot Foil Stamping/Blocking	With care, check before proceeding
Gluability	With care, check before proceeding
Imprintability	With care, check before proceeding

5.4 Notes

¹ Test methods available on request

² Tested on Incada Excel board, values for guidance only. The responsibility rests with the user to establish the conditions under which the slip is considered satisfactory and subsequently monitored and controlled during printing. Slip and cure are affected by multiple factors beyond the control of Sun Chemical including press speed, UV exposure, film weight, substrate and the types and formats of the ink beneath

³ The film weight recommendation is based on averaging of historical information from application equipment typically used to print this type of coating

⁴ While this product is designed for coated paper and board, it will also work on selected plastics and foils, but trials should be undertaken before use to ensure all properties are acceptable to the customer

⁵ 12HC193 is stable for 2 years when stored in its original container at temperatures between 5°C and 25°C, away from direct sunlight. Correctly stored material may be usable after this time but should be checked before use. Coating that is contaminated during the printing process should not be returned to the original container or properties and stability may be affected

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